

1. Job Details

Job Title	CNC Setter Operator
Department	Production
Responsible to	Production Supervisor
Location	Stony Lane, Christchurch, Dorset, BH23 1EX, UK

2. Overall Purpose

CNC setter/operator who has also knowledge using manual lathes and milling machines

3. Key Areas of Responsibility

- To set CNC milling machines for production within allocated times.
- To operate machines making adjustments to the machine settings as required.
- To ensure that the quality expectations, as per drawing and planning are achieved.
- Ensure that allocated operation times are achieved.
- Fill daily activity sheets.
- To be aware of and observe personal health and safety, and that of fellow members.
- Co-operate with Managers.

4. Experience Required

- Setting CNC Machining Centres: 3 years (Required)

5. Key Knowledge Areas

- Using sophisticated CAD and CAM software, component parts are produced on 5 axis machining centres which have industry standard control systems like NUM, Fanuc and Siemens.

6. Key Skills and Technical Requirements

- Extensive precision experience
- Can fully programme complex parts
- Operating, setting and programming up to 5 axis
- 3D CAD drawing of 3D models
- CAM programming experience with 3, 4 and 5 axis level operations
- Familiar with programming code and able to edit programs with confidence
- Proficient in producing programmes using software
- Experience of milling
- Fault finding / problem solving

7. Person Profile

- Understanding of milling, routing and cutting practices
- Be adaptable and flexible in their approach to work
- Good IT skills